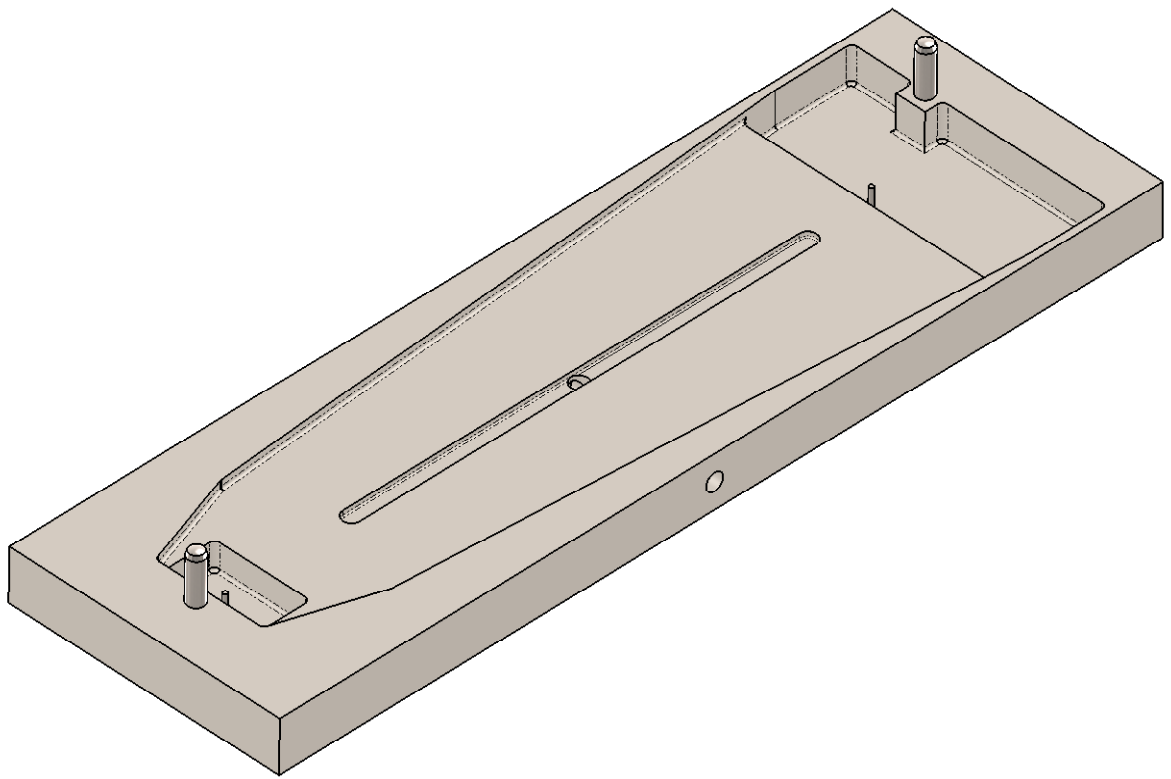


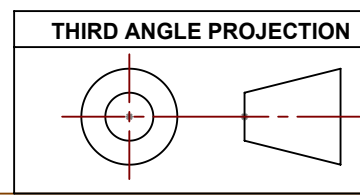
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	R1.6 was R.5	10/30/08	R. Smith
B1	Added 9.5 [.38]	11/05/08	R. Smith
B2	Material for Item 1 was 18-8 SST		
C1	6.47 was 6.6	11/06/08	R. Smith
C2	1.56 was 1.66		
D1	6.47 deep pockets revised	12/01/09	RJ Ponchione
D2	R 1.0 was R 1.6		



PARTS LIST				
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Material
1	1		Detector Positioning Jig Base	18-8 or 316 SST
2	2		Wire Pin, .031" X 7mm lg	SST
3	2	Nordex EPS-M4-8 or Equiv.	Dowel Pin, 3.0mm X 16mm lg	18-8 SST

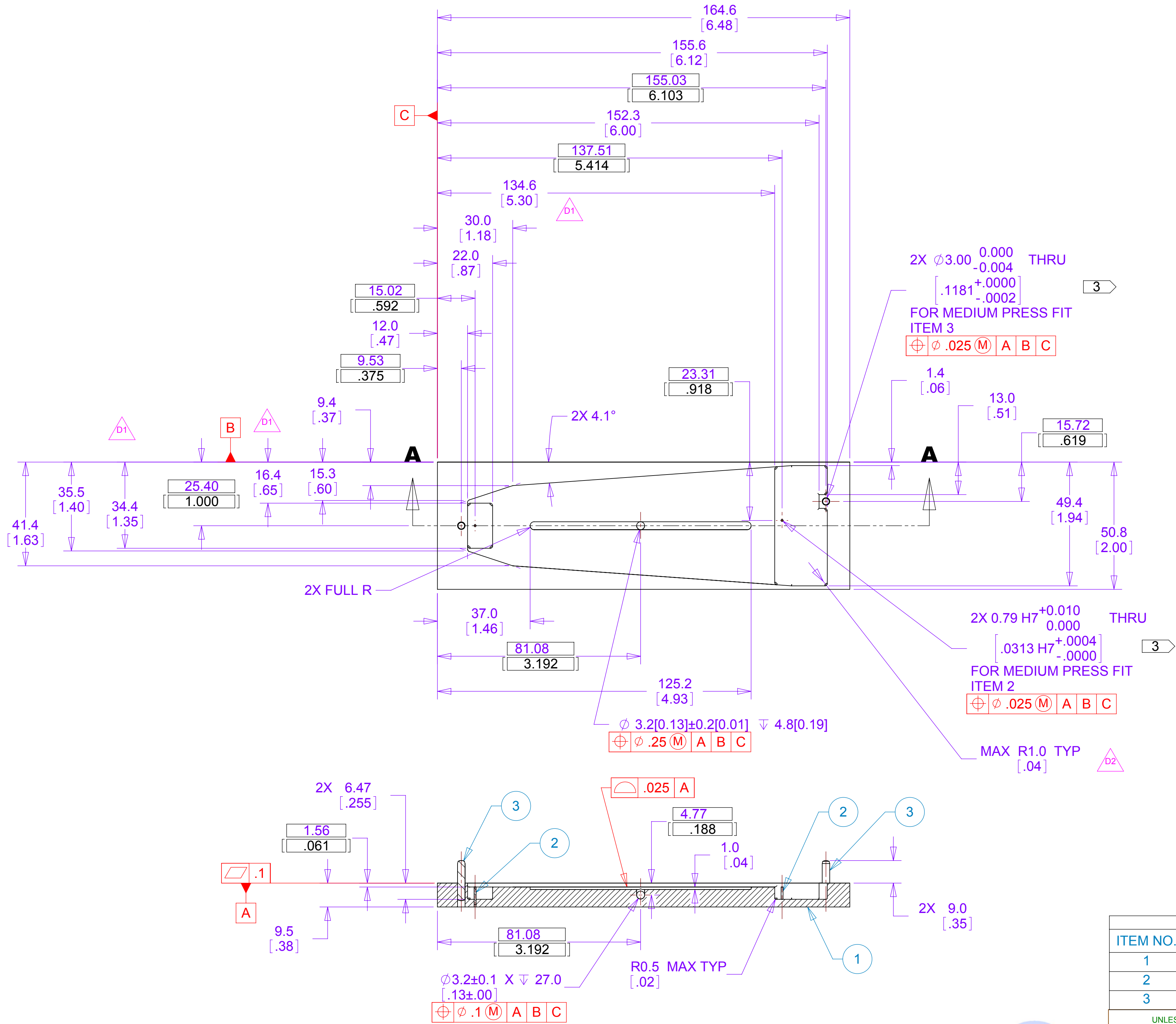
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC		
				TITLE		
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR = +/- .30'		PHENIX CENTRAL UPGRADE FVTX DETECTOR ASSEMBLY JIG BASE ASSEMBLY		
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-01-5201	
		Designer	Roger L. Smith	9/16/2008		
		Drawn	Roger L. Smith	9/16/2008		
		Checked	RJ Ponchione	9/16/2008		
PART NO. 111-PHX-01-5201-1			Engineer	RJ Ponchione	9/16/2008	SIZE D
			Approved	RJ Ponchione	9/16/2008	
					SCALE 1:1	REVISION D

PART NO.
111-PHX-01-5201-1



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SECTION A-A



NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN MILLIMETERS [DUAL DIMENSIONS IN INCHES]
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

3 INSPECT AND RECORD LOCATION.